

	<p>BLAST-IT-ALL® LEADING THE INDUSTRY IN SURFACE PREPARATION EQUIPMENT</p>	<p>HESS MANUFACTURING, INC. <i>185 Piper Ln. Salisbury, NC 28147 (800) 535-2612</i></p> <p><small>LIVE CHAT- www.blast-it-all.com</small></p>
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Window Conversion Kit Installation Instructions

1. Remove the existing window assembly from the cabinet. Make sure to remove all window hardware.
2. Center the windows adapter plate over the window hole of the cabinet with the window seal and frame studs facing out. Mark the location of the outer holes of the adapter plate that will be used to secure the plate to the cabinet.



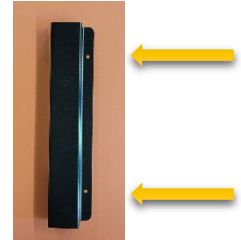
3. Remove the adapter plate from the cabinet and use the self-drilling screws to drill the adapter plate mounting holes. Be careful not to strip the holes. Remove the self-drilling screws.
4. Place the window adapter plate on a flat surface with the outer window seal and frame studs facing down.
5. Attach the seal to the adapter plate as one continuous piece. The corners will appear as shown in the image below. When attaching the seal do not stretch the seal. Simply let it fall in place as you go around the outside edge of the adapter plate and press it down firmly to the surface of the adapter plate. There is enough seal to go around continuously with a small amount of excess as it meets the other side. Trim the seal so there is no gap between the beginning and the end of the seal.



6. Using the bolts provided attach the adapter plate with the window seal and frame studs facing out.

Note: If you have purchased the optional mylar dispenser proceed to the next step if not skip to step 8.

7. Place window frame on the frame studs and center the mylar dispenser between the frame studs and place it 2" to the right of the window frame. **Note: For the offset window frames the mylar dispenser should be placed 3" to 3.5" from the right of the window frame.** Mark the mounting holes, remove the mylar dispenser and window frame, and use the self-drilling screws to drill the adapter mylar dispenser mounting holes. Be careful not to strip the holes. Remove the self-drilling screws. Mount the mylar dispenser using the provided bolts. Install mylar roll and extend mylar over the window.



8. Place the glass over the window opening, install the window frame and tighten down with the provided knobs.

